

January-22-15 11:30:42 AM

Page 1

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Customer:

Run Start *NR1*

Stop ***NR2***

[illegible]

Work Order ID 128697

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128697

Page 2

Item ID: D206-642-212 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)
 Start Date: 1/22/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130					DAS				
Packaging	Memo	0.00			46				
Packaging	Identify and pack for shipping as per PPP D206-642-212 Location: <u>16082</u> PPP Rev: _____				9-89				
								MAR 06 2015	
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-09

DS3.6

Picklist Print

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Page 1

Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW
KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M
10.02.02 per IIN rev M EC verified by: JLM IPP REV:N
11.11.17 PER IIN REVO DD VEF;EC IPP Rev:O 12.11.21
ECN12-679 DD verf:JLM IPP Rev:P 14.04.24 ECN14-
520 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241		Manufactured	No			110	Each	4.0000	1	1			

D206-642-241

Replacement Skidtube,High Gear with Standard Wearplates Fits LH or RH

119948

DAS
46
9-89

DAS
46
9-89

Location	Loc Qty	Loc Code
FG	2	
101553	1	
98943	1	
FG083	2	
112296	1	
113636	1	

DAS
06
9-89

D206-651-041

Manufactured No

110

Each

15.0000

1

1

D206-651-041

206 A/B GHW

DAS
27
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	1	
79558	1	
PKG012	14	
112977	6	
114414	8	

DAS
06
9-89

Picklist Print

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Page 2

Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

D2665-2

Manufactured No

110

Each

2.0000

Start Qty: 1.00

Required Qty: 1.00

D2665-2

Saddle, RH, Aft, Out

DAS
06
9-89

**

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

D2666-2

Manufactured No

110

Each

8.0000

D2666-2

Saddle, RH, Fwd, Aft, In

DAS
06
9-89

**

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

AN3-41A

Purchased No

110

Each

881.0000

AN3-41A

Bolt

**

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

Location

ST403

115834

Loc Qty

2

2

Loc Code

Location

ST402

113167

113760

121591

Loc Qty

8

2

2

4

Loc Code

Location

FG

122416

ST338a

123355

ST347

123355

Loc Qty

20

20

810

810

51

51

Loc Code

Picklist Print

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Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

D2652

Manufactured No

110

Each

354.0000

Start Qty: 1.00

Required Qty: 1.00

16

D2652

Bushing

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

106

127633

106

ST012a

203

123711

32

124422

171

FEB 23 2015

DAS
28
9-89

MS21042L3

Purchased

No

110

Each

2,893.000

8

8

MS21042L3

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2470

M130799

11

M131264

1459

M131317

1000

ST307

3

123900

3

FEB 23 2015

DAS
28
9-89

Picklist Print

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Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

NAS1149D0363J

Purchased

No

110

Each

1,619.000

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Washer

**

DAS

27
9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

147

m126319

147

GA

732

m128429

732

ST269

67

122378

15

m126319

52

AN5-7A

Purchased

No

110

Each

4,727.000

**

DAS

27
9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

ST299A

4528

M119017

2300

M123355

1510

M123532

20

m126010

699

m126105

-1

ST338

199

m126105

199

AN5-7A

Bolt

DAS
26
9-89

Picklist Print

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Page 5

Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

AN5-11A Purchased No 110 Each 212.0000

Start Qty: 1.00

Required Qty: 1.00

AN5-11A

BOLT

DAS
06
9-89

Location

Loc Qty

Loc Code

ST299A

200

M126105

200

ST338

12

125388

12

110 Each

1,908.000

8 8

**

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

NAS1149D0563J

Purchased No

NAS1149D0563.J

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

400

m130799

400

ST269

378

16527

4

m128257

374

ST271

1000

m131026

1000

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

Picklist Print

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Page 7

Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

MS21042L4

Purchased

No

110

Each

3,016.000

Start Qty: 1.00

Required Qty: 1.00

12 12

MS21042L4

Locknut

**

DAS
27
9-89

FEB 23 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1729

m130799

1729

ST305

541

15924

8

426

426

m128300

8

m130922

99

m131618

12

AN6-44A

Purchased

No

110

Each

199.0000

**

DAS
27
9-89

AN6-44A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

ST286A

149

123265

149

ST333

50

123265

50

MS21042L6

Purchased

No

110

Each

320.0000

**

DAS
27
9-89

MS21042L6

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

ST304

200

m131317

200

ST305

120

m129909

20

m130799

100

2

FEB 23 2015

DAS
28
9-89

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Shop Packet Print

Page 7

Picklist Print

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Page 8

Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

NAS1149D0663J

Purchased

No

110

Each

318.0000

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0663J

Washer

DAS
06
9-89

AN4C5A

AN4C5A

Bolt

DAS
06
9-89

Purchased

No

110

Each

68.0000

Location

ST269

Loc Qty

318

Loc Code

M126334

318

**

DAS
27

FEB 23 2015
DAS
28
9-89

Location

FP001

Loc Qty

19

Loc Code

M128403

19

ST345

49

M130466

49

**

DAS
27

FEB 23 2015

DAS
28
9-89

NAS1149C0463R

Purchased

No

110

Each

419.0000

NAS1149C0463R

Washer

DAS
06
9-89

Location

FP001

Loc Qty

100

Loc Code

m127306

100

ST271

319

m128401

319

**

DAS
27

FEB 23 2015

DAS
28
9-89

Picklist Print

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Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

D3413-1
D3413-1
O-Ring

Manufactured No

110 Each

Start Qty: 1.00
48.0000

Required Qty: 1.00
27

**

FEB 23 2015

DAS
86
9-89

Location

Loc Qty

Loc Code

DAS

FP001

1

112309

1

st530

47

110715

9

114489

4

121783

10

125157

12

127411

12

D2712

Manufactured No

110 Each

493.0000

10

DAS

27

FEB 23 2015

D2712
Set Screw

DAS
86
9-89

Location

Loc Qty

Loc Code

DAS

FG

55

29962

55

ST009

188

121858

4

124450

184

ST012a

250

127910

250

D2884

Manufactured No

110 Each

26.0000

2

DAS

27

FEB 23 2015

D2884
Saddle Spacer

DAS
86
9-89

Location

Loc Qty

Loc Code

DAS

FG

10

29453

10

ST013

16

113032

16

B118032

2

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Work Order ID: 128697

128697

Parent Item: D206-642-212

D206-642-212

Parent Item Name: Skidtube RH,High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)

Start Date: 1/22/15

Required Date: 1/30/15

D2885

Manufactured No

110

Each

34.0000

Start Qty: 1.00

Required Qty: 2.00

**

FEB 23 2015

D2885

Saddle Spacer

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

29199

10

ST013

24

110795

1

121615

23

DAS
28
9-89

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X	X					D206-642-211	SKIDTUBE INSTALLATION, LH
			X				D206-642-212	SKIDTUBE INSTALLATION, RH
				X			D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
	1	1	1	1	X		D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
						X	D206-642-241	SKIDTUBE
	1	1	1	1			D206-642-257	WEARSHOE KIT (REPLACES -247)
							D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1	1	1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	18	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2742	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: Q

Date: 13.08.12